

APEX MICROTECHNOLOGY CORPORATION
RELIABILITY PREDICTION
PA94

by

Granger Scofield

Date of prediction: 05-Dec-01

This reliability prediction is based on MIL-HDBK-217F,
December 2, 1991 including Notice 2, February 28, 1995.

Conditions of this prediction are as follows:

Hybrid quality level is	Commercial
Environment is Gf	Ground, Fixed
Case temperature is	40 C
Internal Power Dissipation =	5 W
Supply voltage is +/-	400 V
An AC signal is applied.	
Product introduction date:	25-Nov-99

The results of this prediction are:

26.8 failures per million hours; or,
MTBF=37.4 thousand hours.

Q28		Volts = 450	Watts = 4	Tj =	150	'K/W= 31.25	
Usage:		Vpwr = 397	Id = 0.005			Power = 1.985	
Lb	PiT				Nc	Tj = 102.03	
0.012	3.769061				1		0.045229
Q5,11,25,31		Volts = 450	Watts = 25	Tj =	150	'K/W= 5	
Usage:		Fraction Output Pwr = 1/	2			Power = 2.5	
Lb	PiT				Nc	Tj = 52.5	
0.012	1.725908				4		0.082844
Q3,10,24		Volts = 450	Watts = 25	Tj =	150	'K/W= 5	
Usage:		Vpwr = 200	Id = 0.01			Power = 2	
Lb	PiT				Nc	Tj = 50	
0.012	1.648687				3		0.059353
Q29		Volts = 450	Watts = 25	Tj =	150	'K/W= 5	
Usage:		Vpwr = 5	Id = 0.005			Power = 0.025	
Lb	PiT				Nc	Tj = 40.125	
0.012	1.366192				1		0.016394

Capacitors, ceramic general purpose type CK:

$L_p = L_b * P_{iT} * P_{iC} * P_{iV}$ $L_b = 0.00099$

C2		Volts = 50	pF = 470				
Usage:	Vstress = 1.5			S =	0.03		
Lb	PiT	PiC	Pi V		Nc		
0.00099	1.92167	0.269	1.0001		1		0.000513
C1,3,4,5		Volts = 500	pF = 22				
Usage:	Vstress = 395			S =	0.79		
Lb	PiT	PiC	Pi V		Nc		
0.00099	1.92167	0.205	3.2826		4		0.00511

Diodes, Low Frequency:

$L_p = L_b * P_{iT} * P_{iS} * P_{iC}$

Diodes, Zener, $L_b = 0.002$

D1,2		Volts = 8.7	Watts = 1.35	Tj =	175	'K/W= 111.11	
Usage:			Ic = 1E-06			Power = 9E-06	
Lb	PiT	PiS	PiC		Nc	Tj = 40.001	
0.002	1.362867	1	2		2		0.010903

Sum of all components

0.318562

Hybrid microcircuit:

$$L_p = \sum L_c (1 + 2 \cdot P_i E) \cdot P_i F \cdot P_i Q \cdot P_i L$$

$$0.318562 \cdot 1.4 \cdot 5.8 \cdot 10 \cdot 1.0343$$

$$\text{Total failures per million hours} = 26.753$$

$$\text{Mean time between failures} = 37379$$